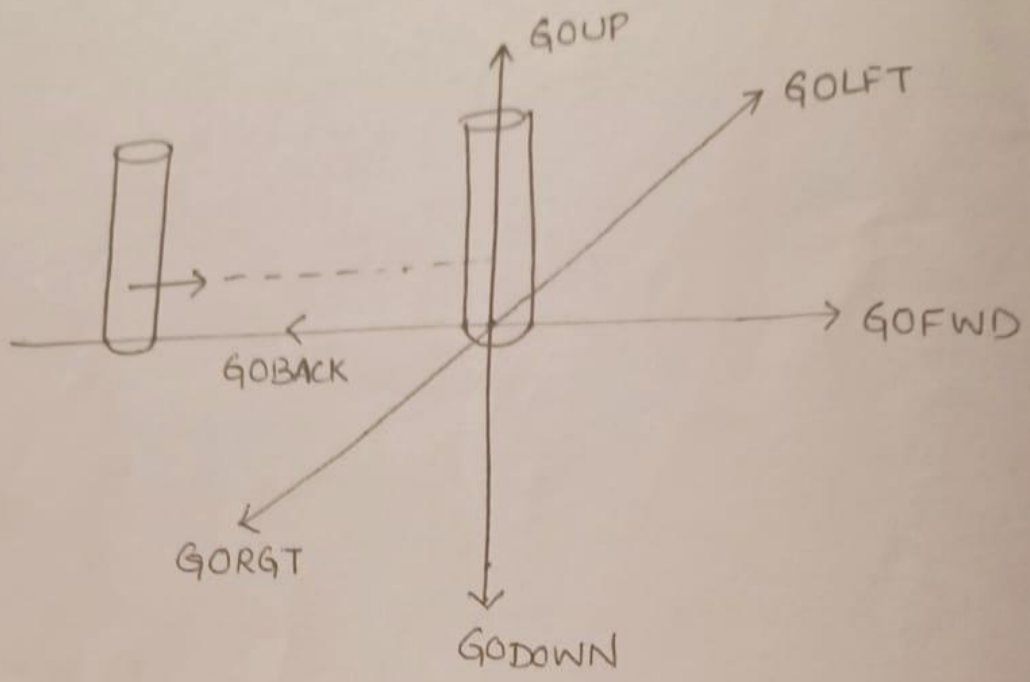
- There are 6 mod

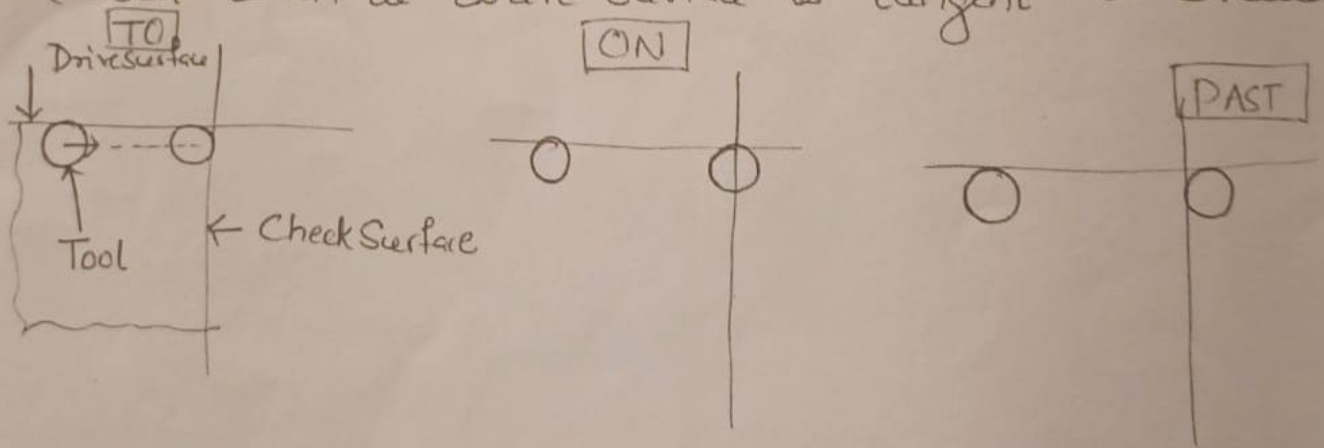
GOLFT
GORGT
GOFWD
GOBACK
GOUP
GODOWN



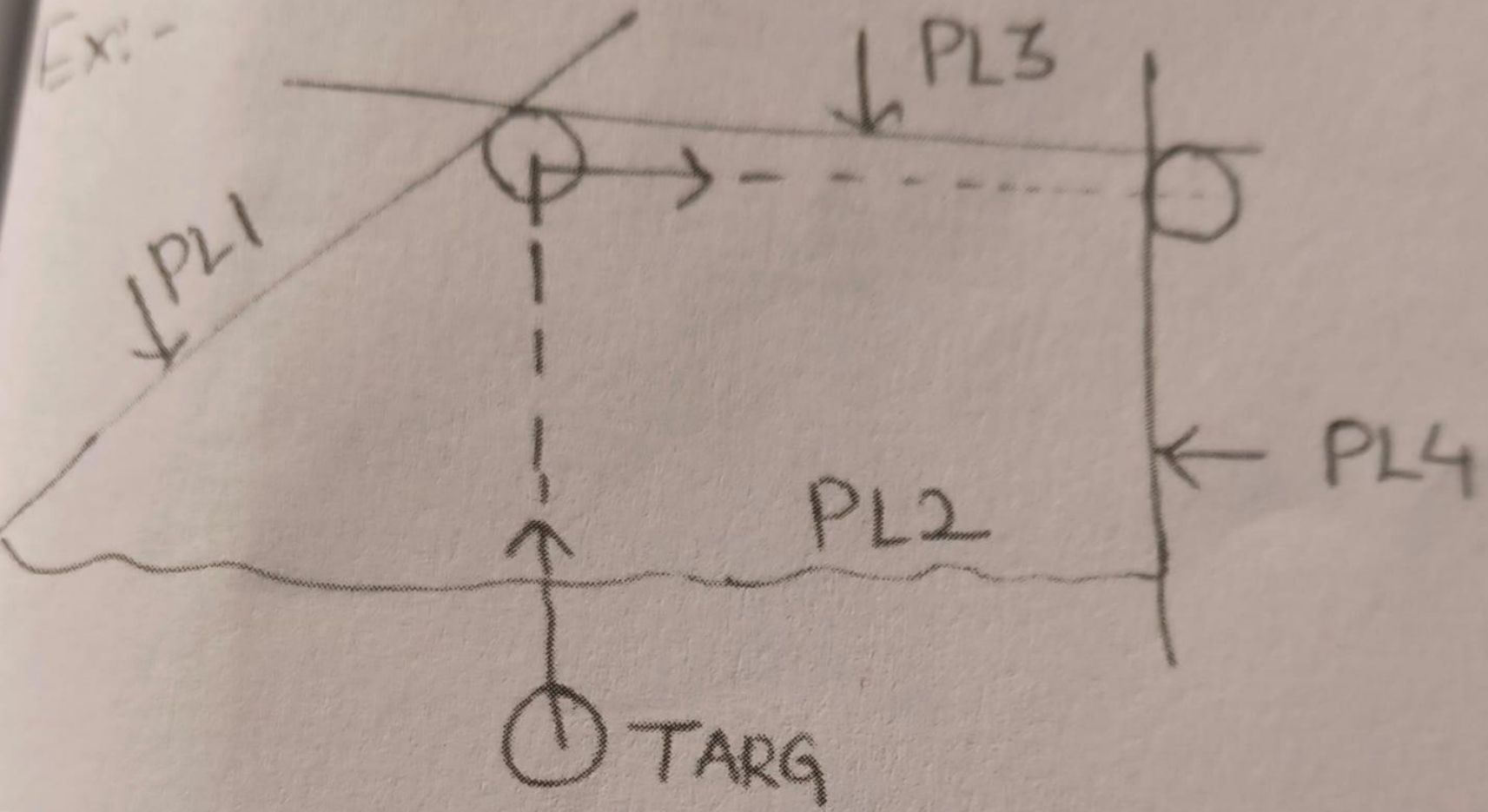
- There are several ways in which the check surface can
used.

* The 3 main modifier words are TO, ON & PAST & thi
use with regard to the check surface.

* Another modifier word is TANTO.
(Used when the drive surface is tangent to circular chec



Ex:-



Surfaces

Ex:-1

```
FROM/PO
GO/TO, L1, TO, PL1, TO, L3
GORGT/L1, TANTO, C1
GOFWD/C1, PAST, L2
GOFWD/L2, PAST, L3
GOFWD/L3, PAST, L1
GOTO/PO
```

GOTO / Point to point Command

GO/TO → initiate the Sequence of contour motion

PAST, Surface → drive surface

PL1 → part Surface is defined below the bottom plane of the W
So that the cutter machines the entire thickness of the W/